

|                    |  |                    |
|--------------------|--|--------------------|
| ID#: W-1026        | Facility: 14646 Watson Road<br>Pekin, IL 61554 | Location: SHIPPING |
| Created: 6/26/2015 | Description: Heater, Above Door                |                    |
| Revised: 6/26/2015 |  |                    |

## 2 Lockout Points

|                       |  |
|-----------------------|--|
| <b>Purpose:</b>       | This procedure establishes the minimum requirements for the lockout of energy isolating devices whenever maintenance or servicing is done on machines or equipment.  |
| <b>Scope:</b>         | This procedure shall be used to ensure that the machine or equipment is stopped, isolated from all potentially hazardous energy sources and locked out before employees perform any servicing or maintenance where the unexpected energization or start-up of the machine or equipment or release of stored energy could cause injury. |
| <b>Authorization:</b> | This procedure shall only be used by employees that have been trained as "Authorized" employees.   |
| <b>Enforcement:</b>   | Failure to properly follow lockout-tagout procedure may result in corrective action.   |

## Lockout Application Process

1. Notify affected personnel. 2. Properly shut down machine. 3. Isolate all energy sources. 4. Apply lockout devices, locks, & tags. 5. Verify total de-energization of all sources.

1026 Heater, Above Door



E-1 Electrical Energy



| Energy Source                | Location   | Method   | Device        |
|------------------------------|--|--|---------------|
| 1 Electrical<br>⚡ E-1 480V   | E-1 is located on the Left side of the Heater, mounted on North wall.. | Turn Disconnect to the off position and lock out.  | Lock and hasp |
| 2 Thermal<br>🔥 T-1 Discharge |  | Turn Disconnect E-1 to the off position and lock out. Allow heater to cool prior to servicing. |               |